



Dust Collectors



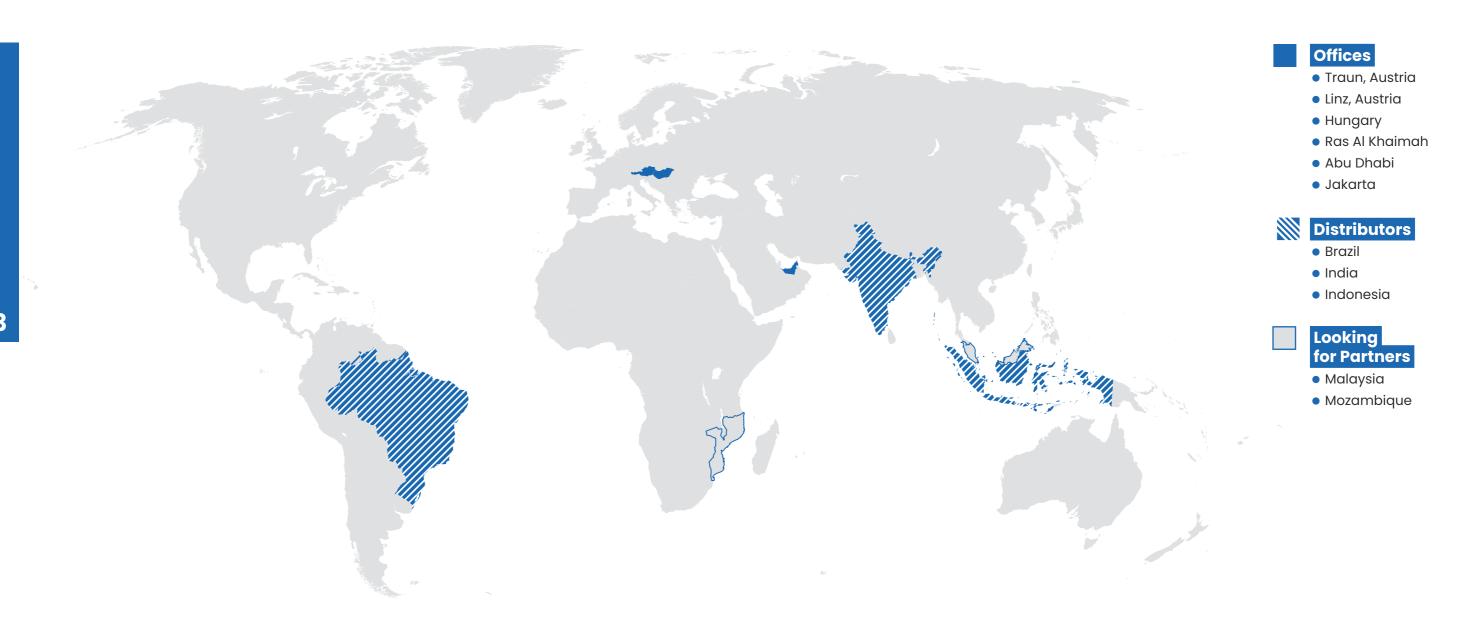


siethom® Group

For more than 25 years siethom® is providing special solutions for technology based products. 1993 in Upper Austria / Linz founded attend today a network of associates your concerns. Siethom has been successful in a very dynamic market claimed by ever shorter product life cycles, a strong price pressure and a very high standard of quality.

Index	Page
siethom® Worldwide	3-4
Dust Collectors	5-6
SILO VENTING FILTERS (N-SERIES)	7-20
LOCAL DUST COLLECTORS (P-SERIES)	21-46
INDUSTRIAL FILTRATION (M-SERIES)	47-68

siethom® WORLDWIDE



BENEFITS

siethom® DUST COLLECTORS



High durability in heavy operataion



Highly Customisable



Constant product Innovation

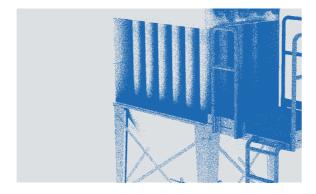


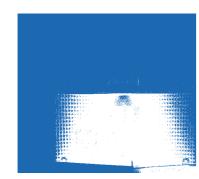
Simple and easy to usability

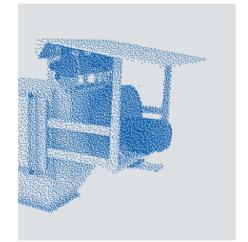


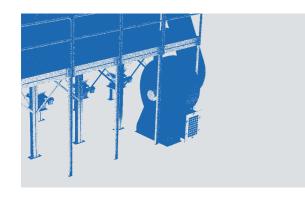
Requires low















Dust Collectors

Siethom Group is a leading company worldwide to offer clean solutions for a better environment. One part of our internal devision are the products of dust collectors. We offer low-performance standalone dust collectors for local filtration as well as high-performance modular dust collectors.

Advantages:

- control of dust pollution
- avoiding of penalties from authorities for dust
- easy maintenance and simple operation
- compact design

Industries:

- Agriculture
- Bulk and Powder
- Industrial Processing
- Metal Industry
- Pharma Industry
- Waste and Recycling

• Food and Beverage

Our Customers:

- Lafarge Holcim
- CEMEX
- SOMECA
- OMYA
- Saudi Aramco
- Vale Oman



DESCRIPTION

 silo venting filter N1000 is a cylindrically shaped dust collector for dedusting of pneumatically filled silos

OPERATION QUALITIES

- air volume 1000 m3/h
- filtration area 15 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 97 kg

DESIGN

- carbon steel construction
- dust collector body diameter 600 mm
- filtered air blows away through the hole between casing and top cover
- filter element: 1 filter cartridge
- made of polyester in basic design
- diameter 325 mm, lenght 1000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (1 pc), safety valve (1 pc), pressure regulator (1 pc)

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component



Silo venting filter N1000 is a cylindrically shaped dust collector. It is mainly used for dedusting of pneumatically filled silos.

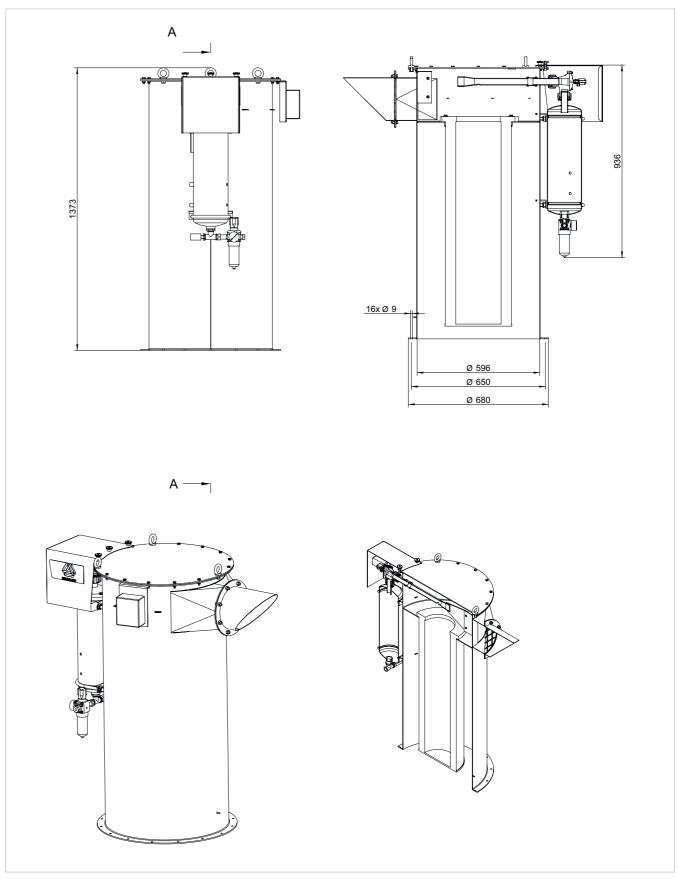




office@siethomgroup.com



www.siethomgroup.com



DESCRIPTION

 silo venting filter N1000 V is a cylindrically shaped dust collector for dedusting of silos

OPERATION QUALITIES

- air volume 1000 m3/h
- filtration area 15 m2
- fan 1,5 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 138 kg

DESIGN

- carbon steel construction
- dust collector body diameter 600 mm
- filter element: 1 filter cartridge
- made of polyester in basic design
- diameter 325 mm, lenght 1000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (1 pc), safety valve (1 pc), pressure regulator (1 pc)

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design
 -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component



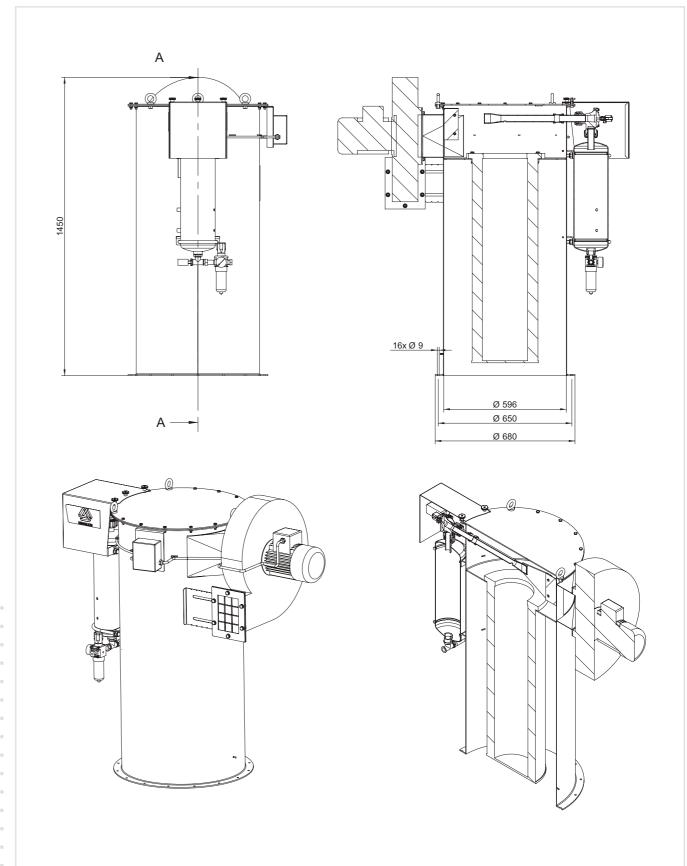
Silo venting filter N1000 V is a cylindrically shaped dust collector. It is mainly used for dedusting of silos and for local filtration.











DESCRIPTION

 silo venting Iter N1000 V/N is a cylindrically shaped dust collector with dust container and support legs suitable for local dedusting (for example – big bags, welding operations etc.)

OPERATION QUALITIES

- air volume 1000 m3/h
- filtration area 15 m2
- fan 1,5 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 206 kg

DESIGN

- carbon steel construction
- dust collector body diameter 600 mm
- filter element: 1 filter cartridge
- made of polyester in basic design
- diameter 325 mm, lenght 1000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (1 pc), safety valve (1 pc), pressure regulator (1 pc)
- dust container and support legs

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component

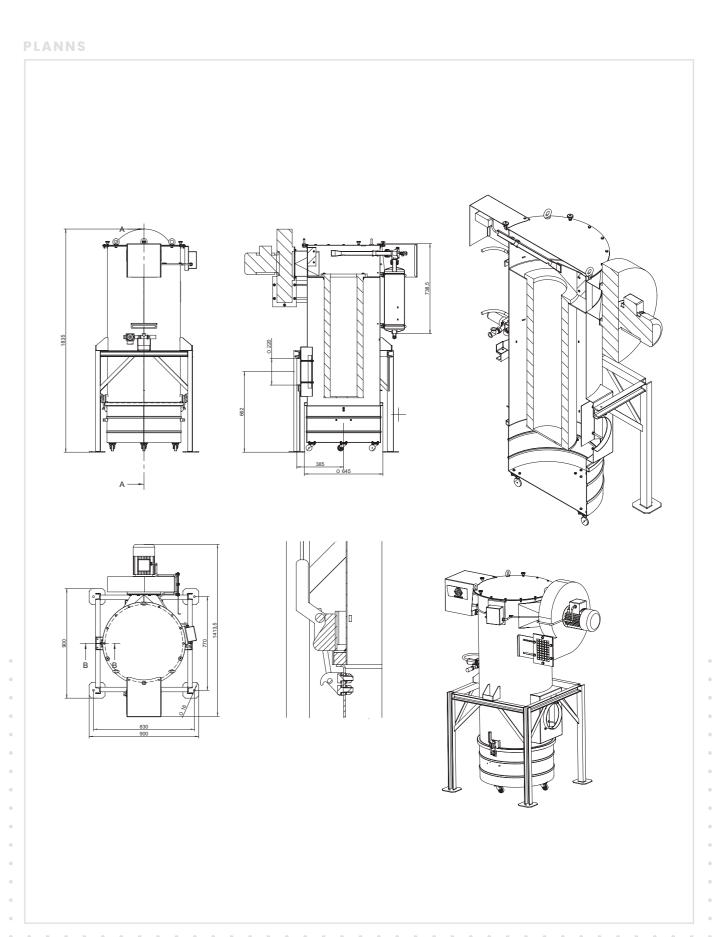


Silo venting filter N1000 V/N is equipped with the support legs and the dust container. It is mainly used for local filtration.





www.siethomgroup.com



DESCRIPTION

 silo venting filter N1000 is a cylindrically shaped dust collector for dedusting of pneumatically filled silos

OPERATION QUALITIES

- air volume 1500 m3/h
- filtration area 24 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 132 kg

DESIGN

13

- carbon steel construction
- dust collector body diameter 600 mm
- filtered air blows away through the hole between casing and top cover
- filter element: 1 filter cartridge
- made of polyester in basic design
- diameter 325 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (1 pc), safety valve (1 pc), pressure regulator (1 pc)

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design -40 °C / +150 °C

BENEFITS

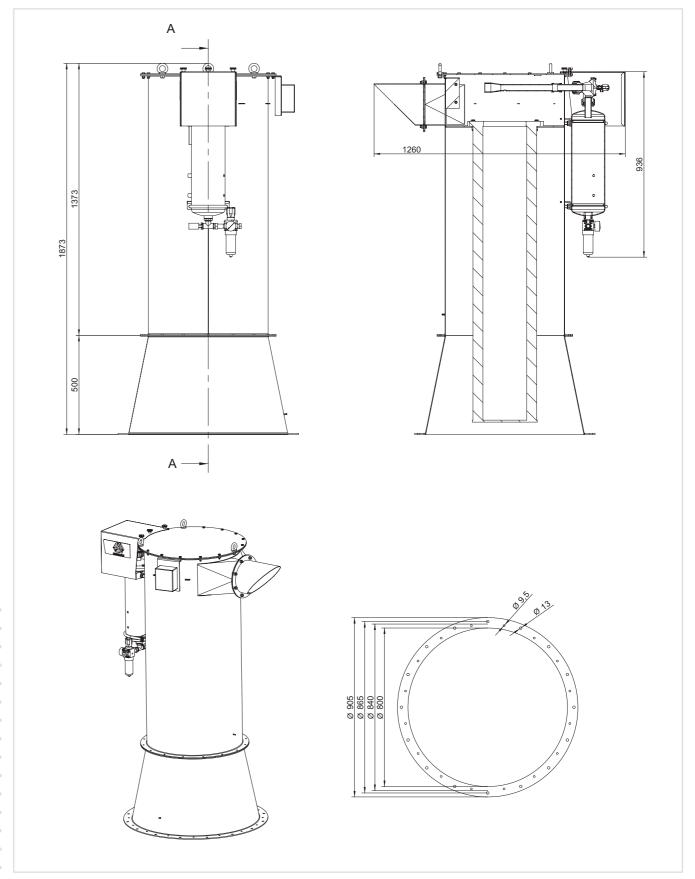
- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component



Silo venting filter N1500 is a cylindrically shaped dust collector. It is mainly used for dedusting of pneumatically filled silos.







DESCRIPTION

• silo venting filter N1500 V is a cylindrically shaped dustcollector for dedusting of silos

OPERATION QUALITIES

- air volume 1500 m3/h
- filtration area 24 m2
- fan 2,2 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 173 kg

DESIGN

15

- carbon steel construction
- dust collector body diameter 600 mm
- filter element: 1 filter cartridge
- made of polyester in basic design
- diameter 325 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (1 pc), safety valve (1 pc), pressure regulator (1 pc)

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design -40 °C / +150 °C

BENEFITS

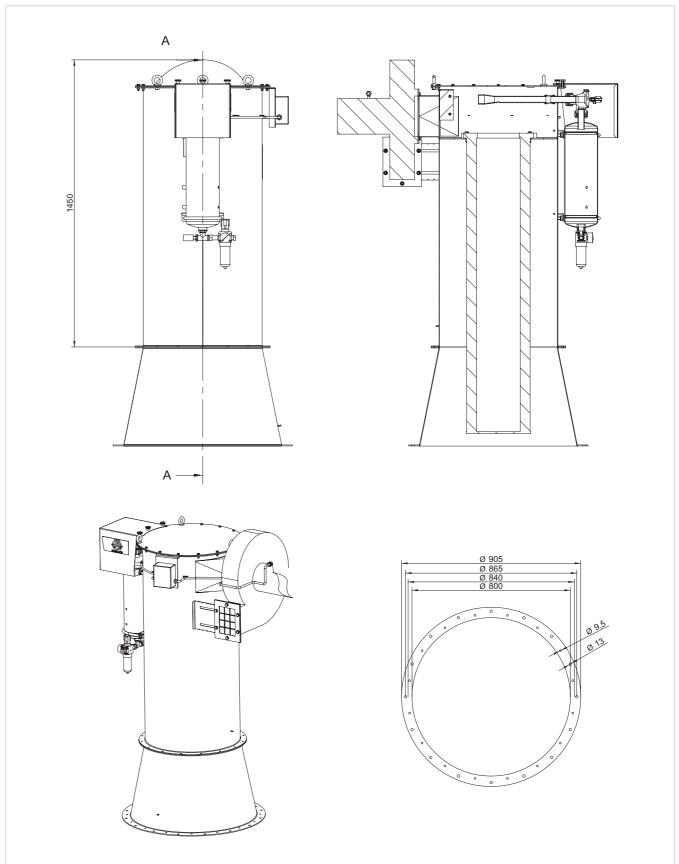
- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component



Silo venting filter N1500 V is a cylindrically shaped dust collector. It is mainly used for dedusting of silos and for local filtration.







DESCRIPTION

- filter N1500 V is a cylindrically shaped dust collector with support legs and dust container
- suitable for local dedusting (for example big bags, welding operations etc.)

OPERATION QUALITIES

- air volume 1800 m3/h
- filtration area 24 m2
- fan 2,2 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 278 kg

DESIGN

17

- carbon steel construction
- dust collector body diameter 600 mm
- filter element: 1 filter cartridge
- made of polyester in basic design
- diameter 325 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (1 pc), safety valve (1 pc), pressure, regulator (1 pc)
- support legs with dust container

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



PLANNS

Dust collector N1500 V/N is equipped with the support legs and the dust container. It is mainly used for local filtration.





DESCRIPTION

 silo venting filter NH1000 V is a cylindrically shaped dustcollector with bags, ideal for silo dedusting

OPERATION QUALITIES

- air volume 1000 m3/h
- filtration area 4 m2
- fan 1,5 kW
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 155 kg

DESIGN

19

- carbon steel construction
- dust collector body diameter 696 mm
- filter element: 8 filterbags
- made of polyester in basic design
- diameter 144 mm, lenght 1020 mm
- air tank with JET-PULS filter bags recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (2 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- ATEX version
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component

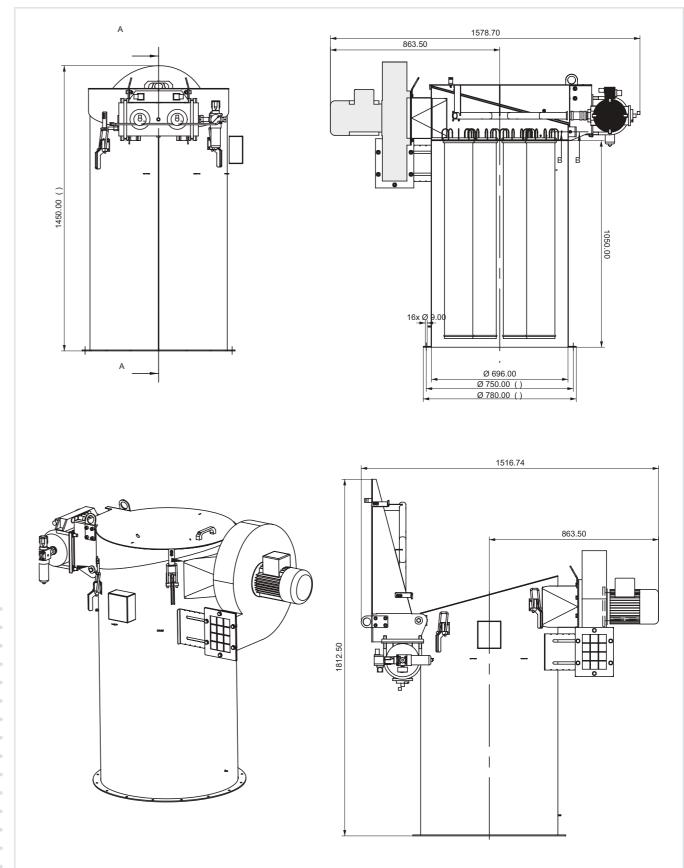


Silo venting filter NH1000 V is a cylindrically shaped dust collector. It is mainly used for dedusting of silos and for local filtration.









• air volume 1000 m3/h

OPERATION QUALITIES

DESCRIPTION

- filtration area 17,8 m2
- fan 1,5 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C

• box-shaped dust collector for dedusting of storage silos, belt conveyor transfer points,

welding and cutting machines etc.

• compressed air needed 6 bar, consumption 6 Nm3/h

LOCAL DUST COLLECTORS (P-SERIES)

- pressure loss 1500 Pa
- weight: 195 kg

DESIGN

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 600 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- dust container or rotary valve with support construction
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component

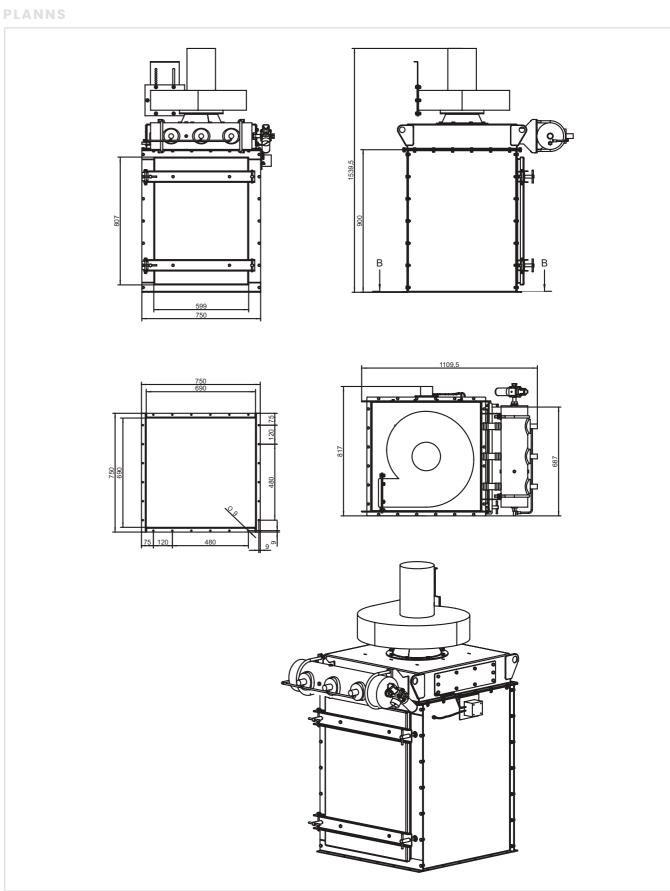


Dust collector P0600 is a box-shaped device. It is used for local filtration - dedusting of storage silos, belt conveyor transfer points, welding operations etc.





www.siethomgroup.com







DESCRIPTION

 box-shaped dust collector for dedusting of storage silos, belt conveyor transfer points, welding and cutting machines etc.

OPERATION QUALITIES

- air volume 1800 m3/h
- filtration area 35,6 m2
- fan 2,2 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 276 kg

DESIGN

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1200 mm
- air tank with JET-PULS filter cartridges recovery and timer
- pressure switch to indicate the filter cartridges are plugged
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- dust container or rotary valve with support construction
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component

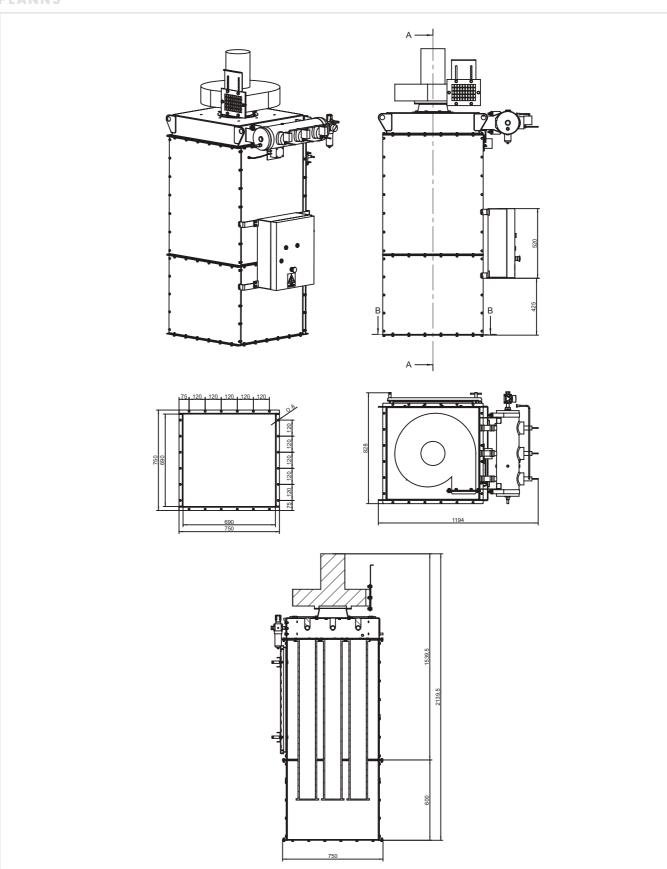


Dust collector P1200 is a box-shaped device. It is used for local filtration - dedusting of storage silos, belt conveyor transfer points, welding operations etc.









DESCRIPTION

 box-shaped dust collector in horizontal design is used for an effective dedusting belt conveyor transfer points

LOCAL DUST COLLECTORS (P-SERIES)

OPERATION QUALITIES

- air volume 1800 m3/h
- filtration area 35,6 m2
- fan 2,2 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 294 kg

DESIGN

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1200 mm
- air tank with JET-PULS filter cartridges recovery and timer
- pressure switch to indicate the filter cartridges are plugged
- compressed air inlet: internal thread G 1/2"
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component

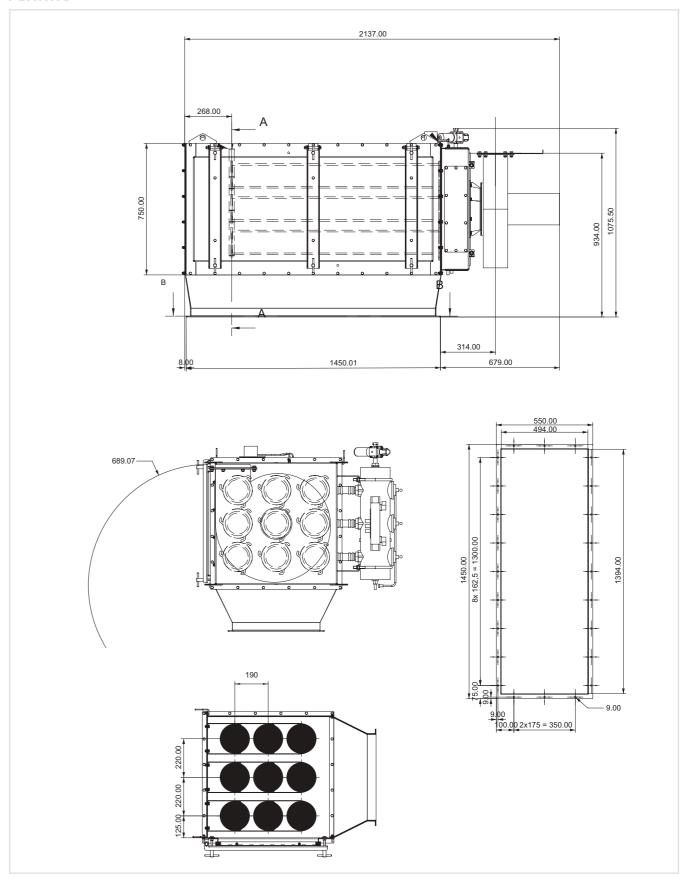


Dust collector P1200/9/H is used for the dedusting of belt conveyor transfer points or bucket elevators.









DESCRIPTION

 box-shaped dust collector for dedusting of storage silos or belt conveyor transfer points

OPERATION QUALITIES

- filtration area 44,5 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa

DESIGN

27

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- dust container or rotary valve with support construction
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- low dust emission level
- excellent access to every filter component

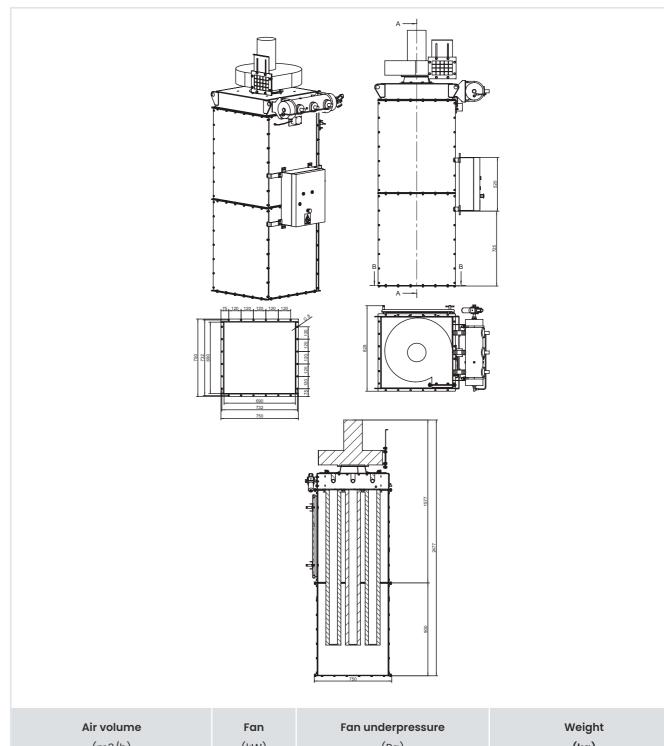


Dust collector P1500 is a box-shaped device. It is used for local filtration - dedusting of storage silos, belt conveyor transfer points, etc.









Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Weight (kg)
2 700	3,0	2750	327
2 700-3 400	4,0	2900	329
3 400-4 800	5,5	3000	354

DESCRIPTION

 box-shaped dust collector in horizontal design is used for an effective dedusting belt conveyor transfer points

OPERATION QUALITIES

- filtration area 44,5 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa

DESIGN

29

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

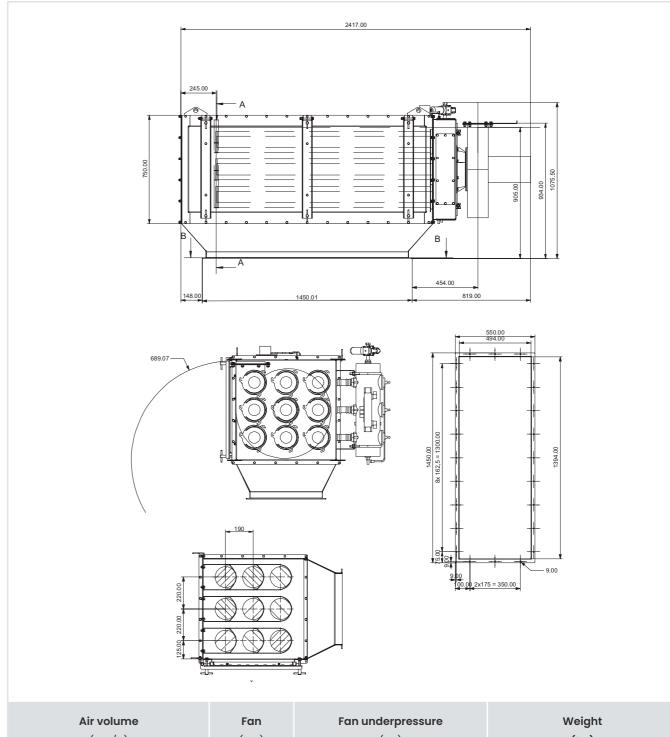
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1500/9/H is used for the dedusting of belt conveyor transfer points or bucket elevators.







Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Weight (kg)
2 700	3,0	2750	314
2 700-3 400	4,0	2900	317
3 400-4 800	5,5	3000	319

LOCAL DUST COLLECTORS (P-SERIES)

DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and rotary valve

OPERATION QUALITIES

- filtration area 44.5 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa

DESIGN

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- support legs with hopper
- rotary valve 250 x 250, 0.55 kW

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

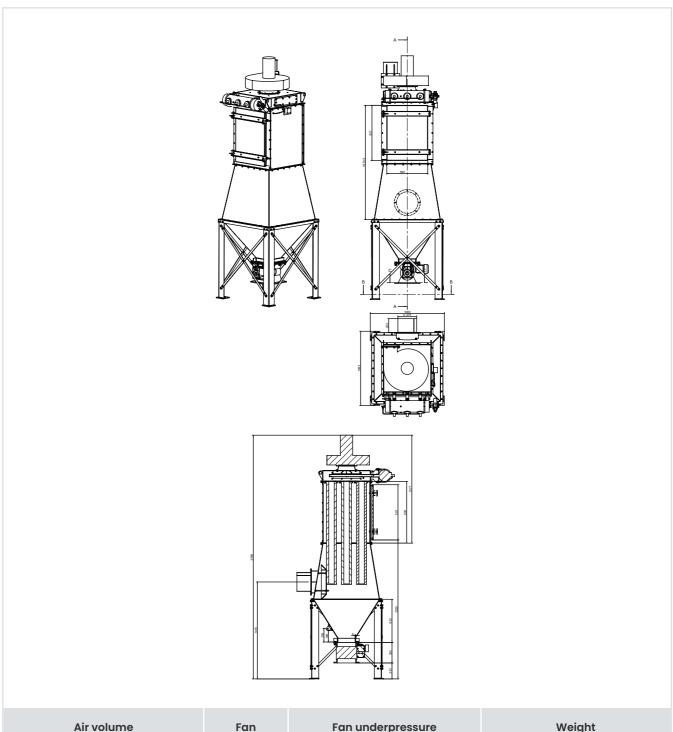
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1500/9/R is a box-shaped device. It is used for local filtration - dedusting of storage silos, belt conveyor transfer points, welding operations etc. It is equipped with the support legs, dust hopper and rotary valve.







Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Weight (kg)
2 700	3,0	2750	519
2 700-3 400	4,0	2900	565
3 400-4 800	5,5	3000	571

DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and dust container

OPERATION QUALITIES

- filtration area 44.5 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa

DESIGN

33

- carbon steel construction
- filter element: 9 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- support legs with hopper
- dust container

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

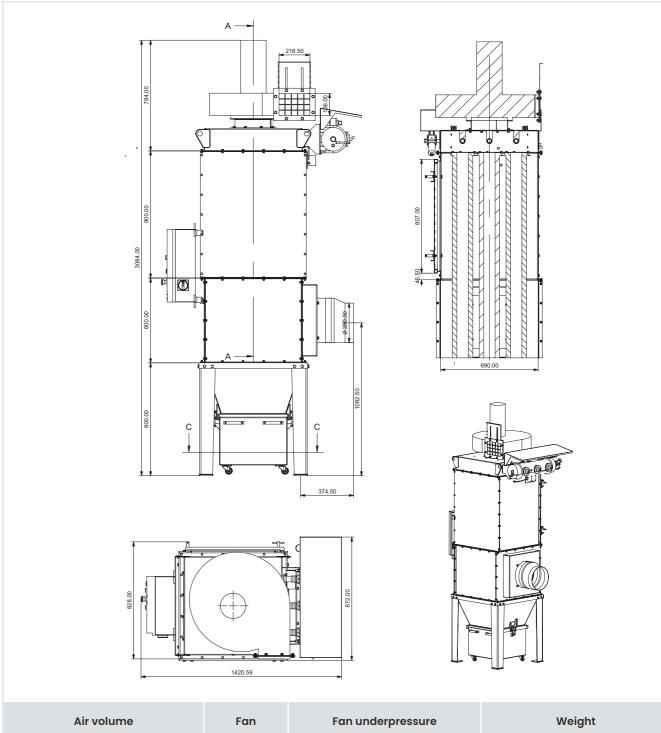
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1500/9/N is a box-shaped device. It is mainly used for local filtration - aspiration from welding or brushing operations, CNC cutting etc. It is equipped with the support legs, hopper and dust container.







Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Weight (kg)
2 700	3,0	2750	400
2 700-3 400	4,0	2900	425
3 400-4 800	5,5	3000	432

LOCAL DUST COLLECTORS (P-SERIES)

DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and rotary valve

OPERATION QUALITIES

- air volume max. 5 400 m3/h
- filtration area 59,0 m2
- fan 7.5 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight 624 kg

DESIGN

- carbon steel construction
- filter element: 12 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure regulator (1 pc)
- support legs with hopper
- rotary valve 250 x 250, 0.55 kW

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

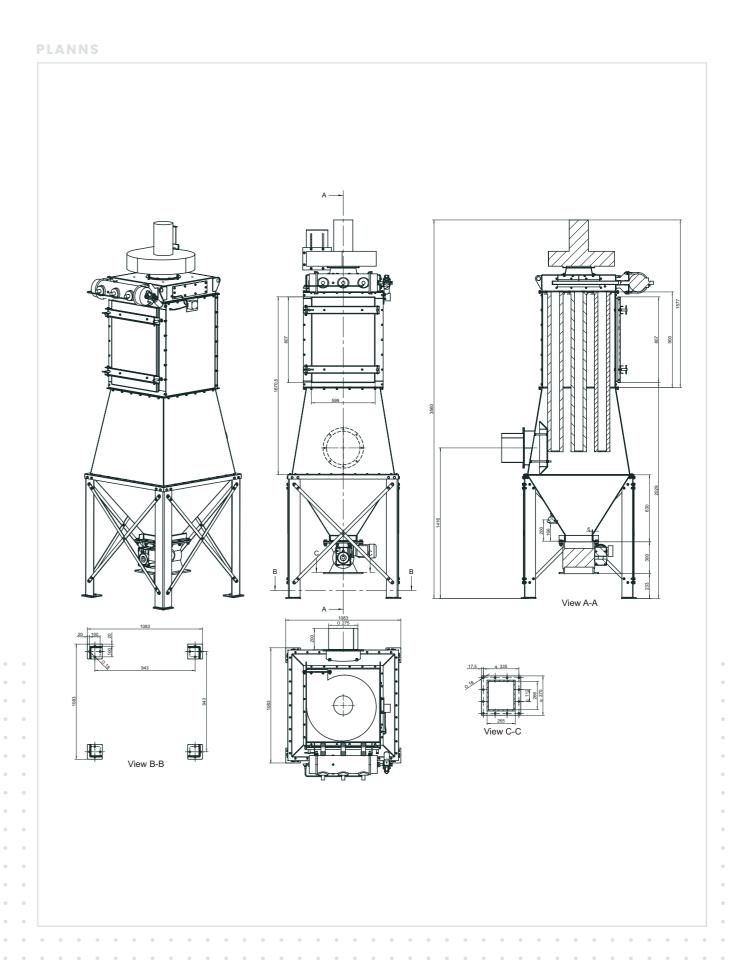
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1500/12/R is a box-shaped device. It is used for local Itration - dedusting of storage silos, belt conveyor transfer points, welding operations etc. It is equipped with the support legs, dust hopper and rotary valve. and dust container.etc. It is equipped with the support legs, dust hopper and rotary valve.







DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and dust container

OPERATION QUALITIES

- air volume max. 5 400 m3/h
- filtration area 59,0 m2
- fan 7.5 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight 617 kg

DESIGN

37

- carbon steel construction
- filter element: 12 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure regulator (1 pc)
- support legs with hopper
- dust container

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

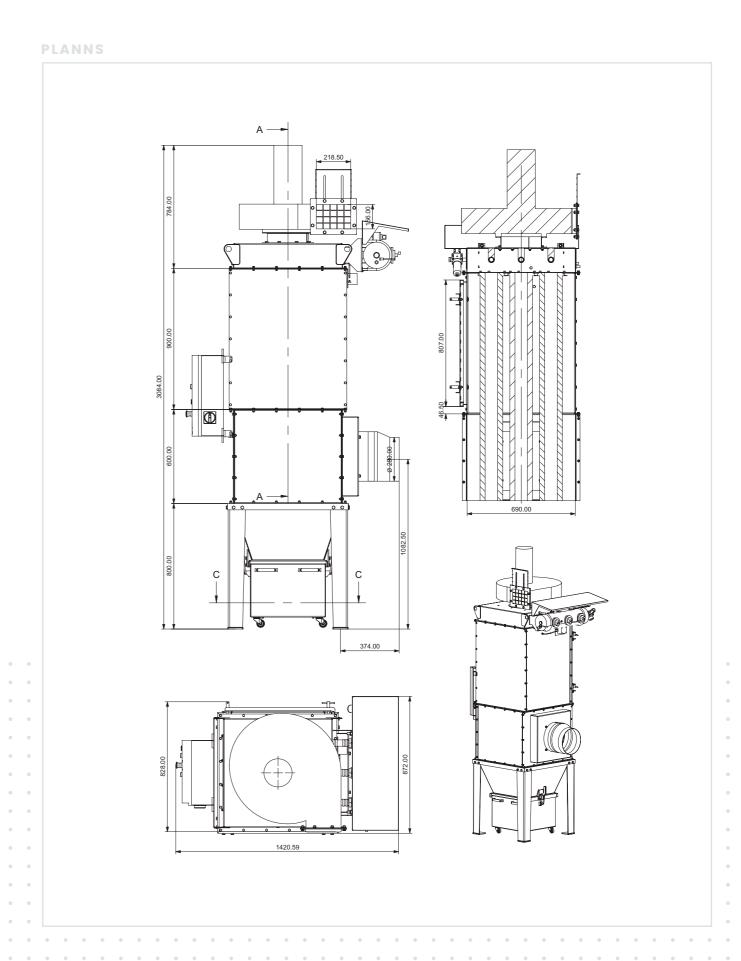
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1500/12/N is a box-shaped device. It is mainly used for local filtration - aspiration from welding or brushing operations, CNC cutting etc. It is equipped with the support legs, hopper and dust container.







DESCRIPTION

 box-shaped dust collector in horizontal design is used for an effective dedusting belt conveyor transfer points

OPERATION QUALITIES

- air volume 5400 m3/h
- filtration area 59,0 m2
- fan: 7,5 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 456 kg

DESIGN

39

- carbon steel construction
- filter element: 12x filter cartridge
- made of polyester in basic design
- diameter 145 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure, regulator (1 pc)

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

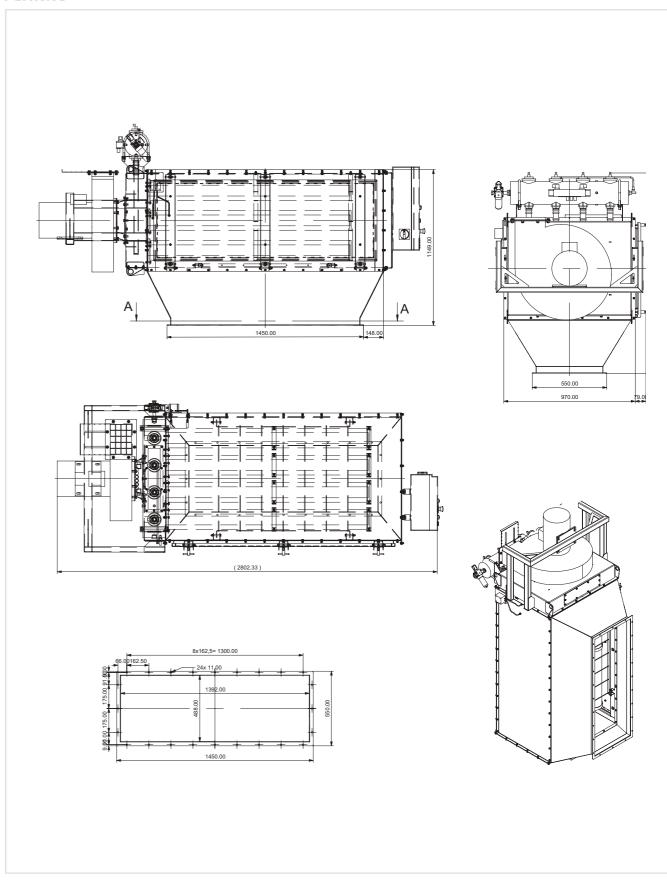
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1500/12/H is used for the dedusting of belt conveyor transfer points or bucket elevators.







DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and rotary valve

OPERATION QUALITIES

- air volume max. 5 500 m3/h
- filtration area 63,0 m2
- fan: 11,0 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 726 kg

DESIGN

- carbon steel construction
- filter element: 16 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1200 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- support legs with hopper
- rotary valve 250 x 250, 0.55 kW

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

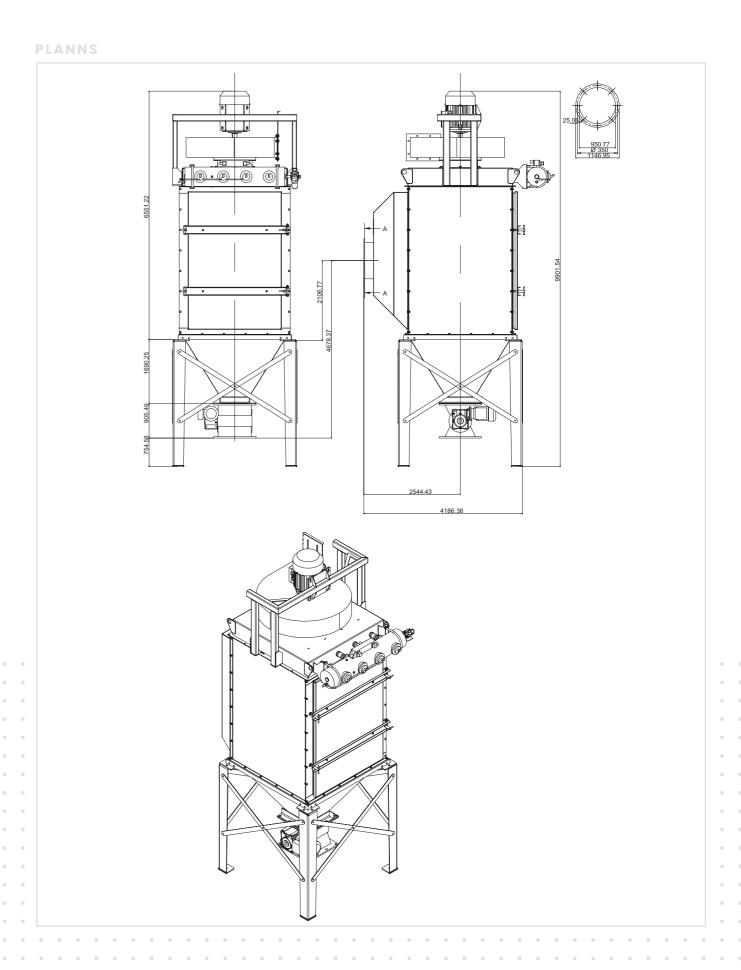
- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component



Dust collector P1200/16/R is a box-shaped device. It is used for local filtration - dedusting of storage silos, belt conveyor transfer points, welding operations etc. It is equipped with the support legs, dust hopper and rotary valve.







DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and rotary valve

LOCAL DUST COLLECTORS (P-SERIES)

OPERATION QUALITIES

- air volume max. 6 500 m3/h
- filtration area 99,0 m2
- fan: 11,0 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 850 kg

DESIGN

- carbon steel construction
- filter element: 25 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1200 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (5 pcs), safety valve (1 pc), pressure regulator (1 pc)
- support legs with hopper
- rotary valve 250 x 250, 0.55 kW

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component

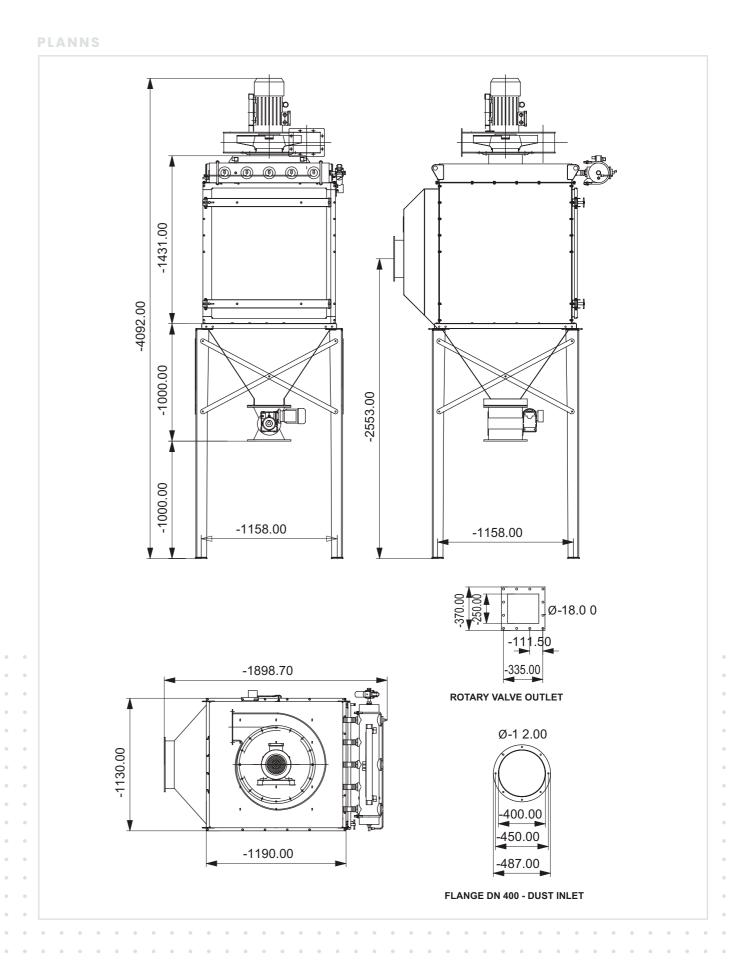


Dust collector P1200/25/R is a box-shaped device. It is used for local filtration - dedusting of storage silos, belt conveyor transfer points, welding operations etc. It is equipped with the support legs, dust hopper and rotary valve.





www.siethomgroup.com



DESCRIPTION

 stand alone box-shaped dust collector with support legs, hopper and dust container

OPERATION QUALITIES

- air volume max. 6 500 m3/h
- filtration area 99,0 m2
- fan: 11.0 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa
- weight: 820 kg

DESIGN

45

- carbon steel construction
- filter element: 25 filter cartridges
- made of polyester in basic design
- diameter 145 mm, lenght 1200 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (5 pcs), safety valve (1 pc), pressure regulator (1 pc)
- support legs with hopper
- dust container

ADDITIONAL ACCESSORIES

- electric control box: 3 x 400 V AC, 50 Hz
- ATEX version
- noise silencer
- non-standard temperature design -40 °C / +150 °C

BENEFITS

- robust design
- easy filter element replacement
- easy to move, install and transport
- excellent access to every filter component

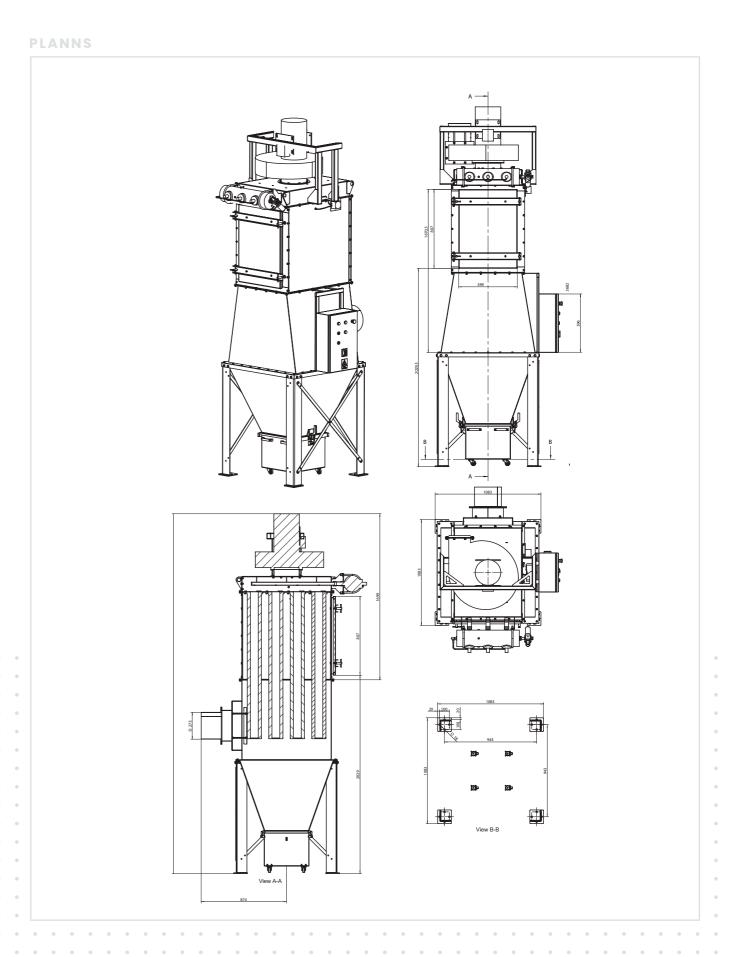


Dust collector P1200/25/N is a box-shaped device. It is mainly used for local filtration - aspiration from welding or brushing operations, CNC cutting etc. It is equipped with the support legs, hopper and dust container.









INDUSTRIAL FILTRATION (M-SERIES)

DESCRIPTION

- one-box shaped dust collector for local or central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 3 800 5 940 m3/h
- filtration area 89 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6 Nm3/h
- pressure loss 1500 Pa

DESIGN

47

- 1 filter box made of carbon steel
- damping chamber to reduce the noise from the fan
- filter element: 18 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- support legs with hopper

ADDITIONAL ACCESSORIES

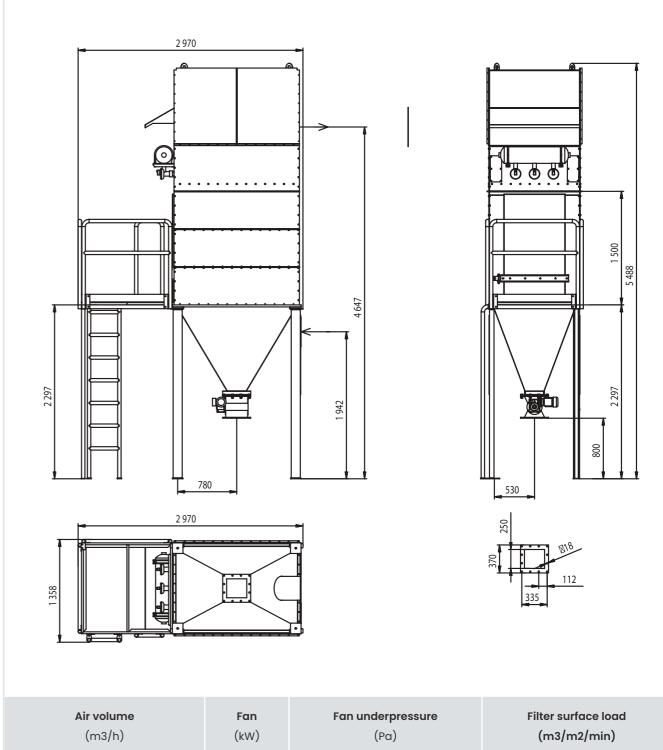
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



D ust collector M1500-1-18 is a one box-shaped device. It is used for local or central Itration in various industrial areas with non-stop operation. It is equipped with the built-in fan and hopper with support legs.







Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Filter surface load (m3/m2/min)
3 800	5,5	3 950	0,90
3 800-4 800	7,5	3 950	1,12
4 800-5 940	9,2	4 200	1,39

DESCRIPTION

- one-box shaped dust collector for local or central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 5 100 8 240 m3/h
- filtration area 118 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6-8 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 1 filter box made of carbon steel
- damping chamber to reduce the noise from the fan
- filter element: 24 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 1500 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- support legs with hopper

ADDITIONAL ACCESSORIES

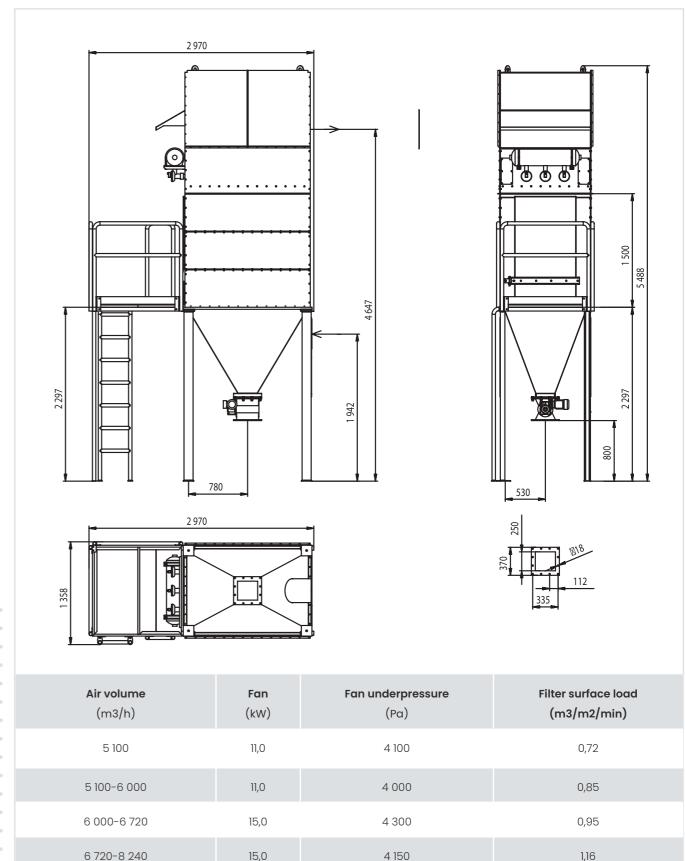
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M1500-1-24 is a one box-shaped device. It is used for local or central filtration in various industrial areas with non-stop operation. It is equipped with the built-in fan and hopper with support legs.







DESCRIPTION

- one-box shaped dust collector for local or central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 6 000 8 400 m3/h
- filtration area 118 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6-8 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 1 filter box made of carbon steel
- damping chamber to reduce the noise from the fan
- filter element: 18 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (3 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz

ADDITIONAL ACCESSORIES

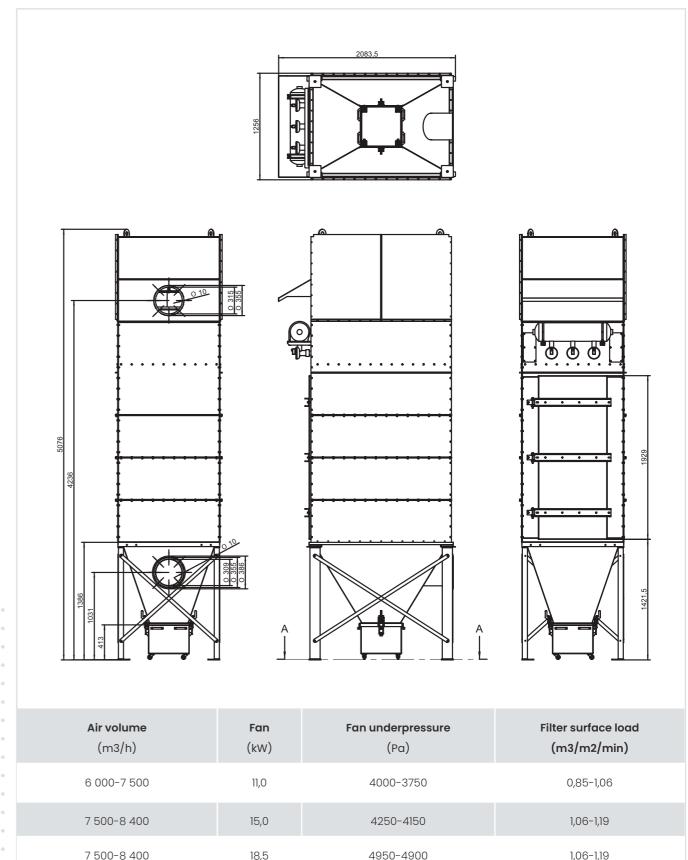
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-1-18 is a one box-shaped device. It is used for local or central filtration in various industrial areas with non-stop operation. It is equipped with the built-in fan and hopper with support legs.







DESCRIPTION

- one-box shaped dust collector for local or central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 6 000 12 000 m3/h
- filtration area 158 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 6-8 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 1 filter box made of carbon steel
- damping chamber to reduce the noise from the fan
- filter element: 24 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz

ADDITIONAL ACCESSORIES

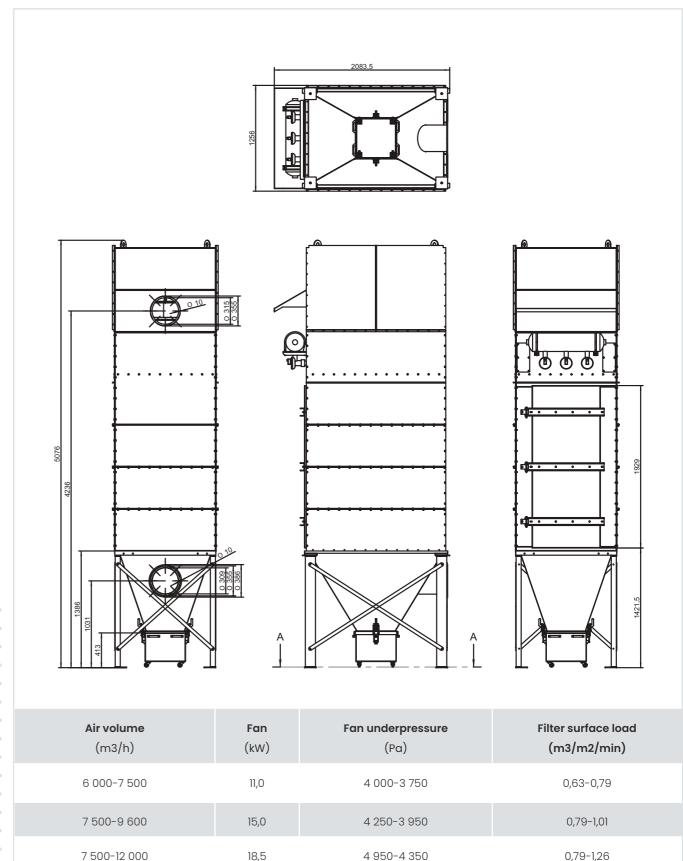
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-1-24 is a one box-shaped device. It is used for local or central filtration in various industrial areas with non-stop operation. It is equipped with the built-in fan and hopper with support legs.







DESCRIPTION

- two-box shaped dust collector for central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 10 000 15 500 m3/h
- filtration area 236 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 8-10 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 2 filter boxes made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 36 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- 2 pressure switches to indicate the filter cartridges are plugged
- electromagnetic valve (6 pcs), safety valve (2 pc), pressure, regulator (2 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included

ADDITIONAL ACCESSORIES

- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-2-36 is a two box-shaped device. It is used for central filtration in various industrial areas with non-stop operation. It is equipped with the standalone fan and dust hoppers with support construction.

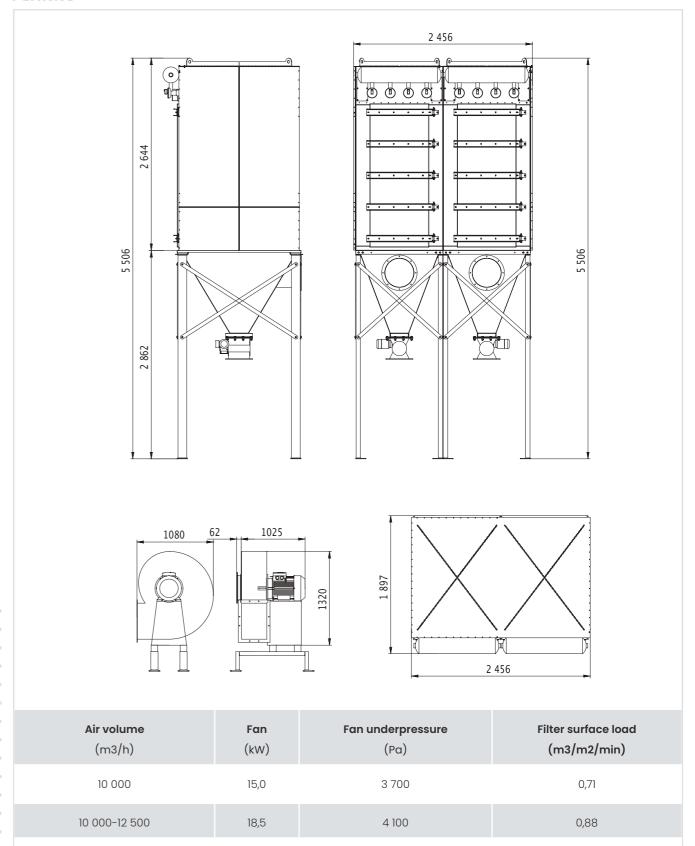




PLANNS

12 500-15 500

22,0



4 000

DESCRIPTION

- one-box shaped dust collector for local or central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 16 600 m3/h
- filtration area 158 m2
- fan 37 kW
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 8-12 Nm3/h
- pressure loss 2000 Pa

DESIGN

- 1 filter box made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 24 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- pressure switch to indicate the filter cartridges are plugged
- electromagnetic valve (4 pcs), safety valve (1 pc), pressure, regulator (1 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included
- dust container

ADDITIONAL ACCESSORIES

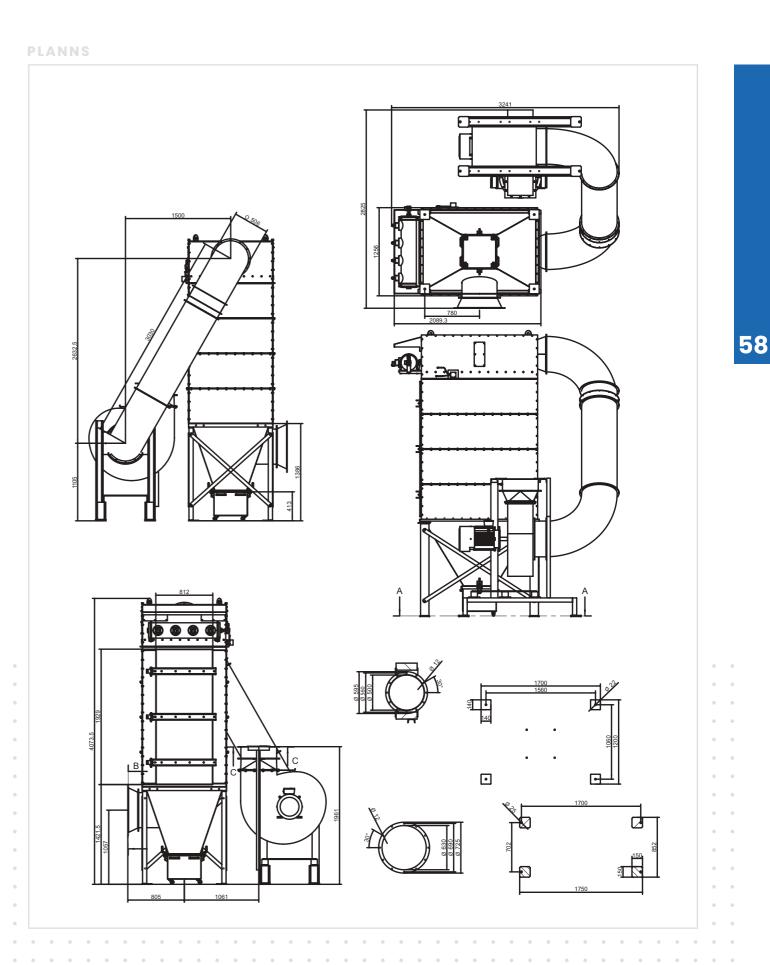
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-1-24 is a one box-shaped device. It is used for local or central filtration in various industrial areas with non-stop operation. It is equipped with the standalone 37 kW fan, hopper with support construction and dust container.







DESCRIPTION

- two-box shaped dust collector for central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 13 500 21 000 m3/h
- filtration area 316 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 8-10 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 2 filter boxes made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 48 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- 2 pressure switches to indicate the filter cartridges are plugged
- electromagnetic valve (8 pcs), safety valve (2 pc), pressure regulator (2 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included

ADDITIONAL ACCESSORIES

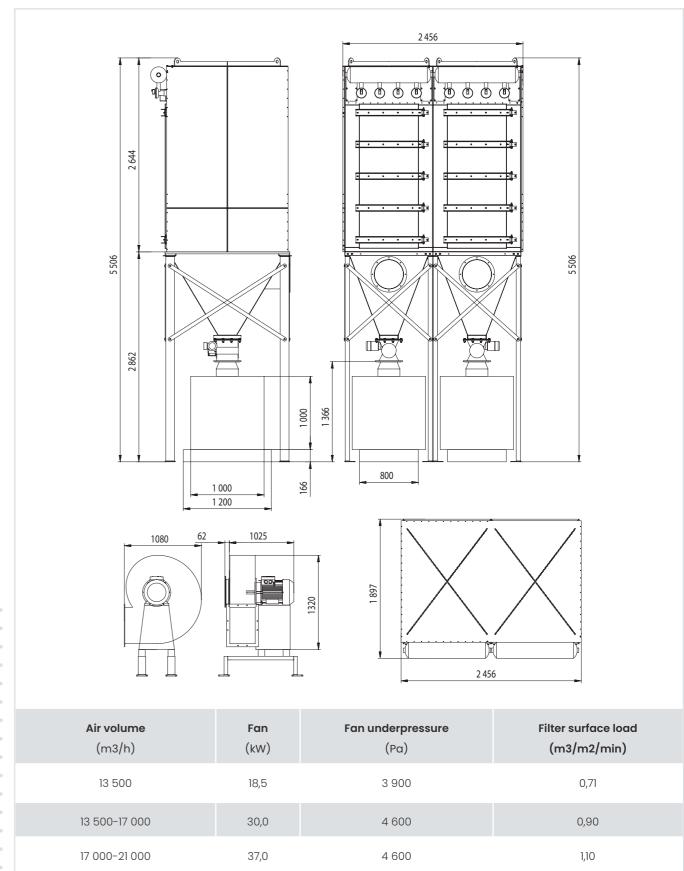
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-2-48 is a two box-shaped device. It is used for central filtration in various industrial areas with non-stop operation. It is equipped with the standalone fan and dust hoppers with support construction.







DESCRIPTION

- three-box shaped dust collector for central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 15 000 23 500 m3/h
- filtration area 354 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 10-12 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 3 filter boxes made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 54 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- 3 pressure switches to indicate the filter cartridges are plugged
- electromagnetic valve (9 pcs), safety valve (3 pc), pressure regulator (3 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included

ADDITIONAL ACCESSORIES

- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C

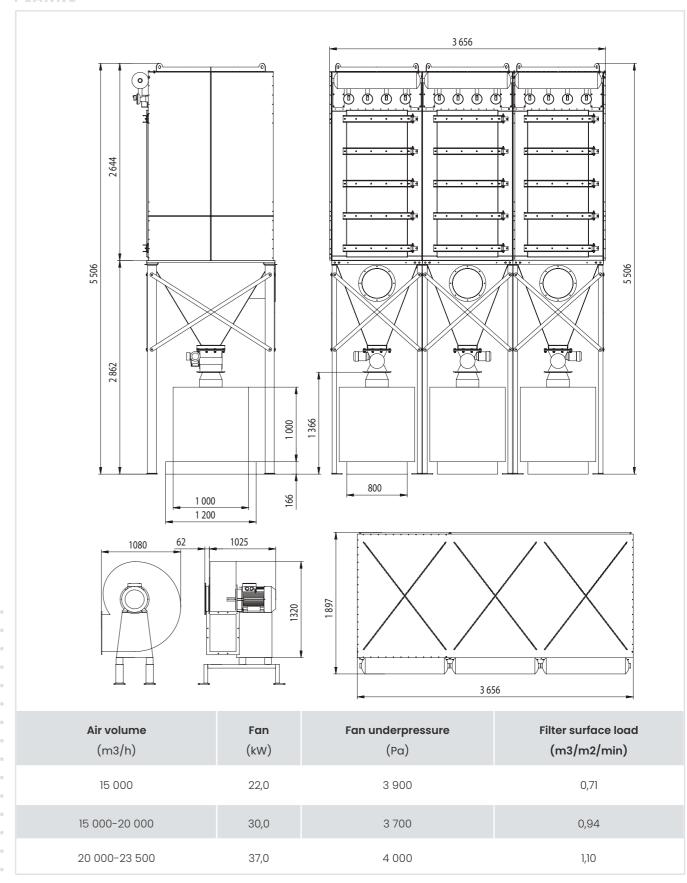


Dust collector M2000-3-54 is a three box-shaped device. It is used for central filtration in various industrial areas with non-stop operation. It is equipped with the standalone fan and dust hoppers with support construction.





PIANNS



INDUSTRIAL FILTRATION (M-SERIES)

DESCRIPTION

- three-box shaped dust collector for central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 20 000 31 500 m3/h
- filtration area 474 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 10-12 Nm3/h
- pressure loss 1500 Pa

DESIGN

63

- 3 filter boxes made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 72 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- 3 pressure switches to indicate the filter cartridges are plugged
- electromagnetic valve (12 pcs), safety valve (3 pc), pressure regulator (3 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included

ADDITIONAL ACCESSORIES

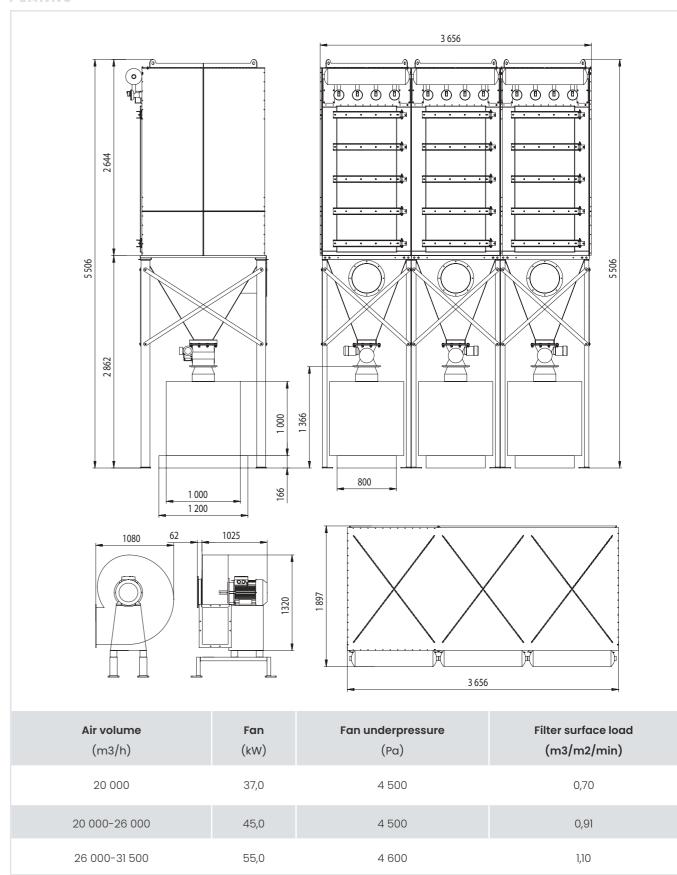
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-3-72 is a three box-shaped device. It is used for central filtration in various industrial areas with non-stop operation. It is equipped with the standalone fan and dust hoppers with support construction.







DESCRIPTION

- four-box shaped dust collector for central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

- air volume 20 000 31 500 m3/h
- filtration area 474 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 14-16 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 4 filter boxes made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 72 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- 4 pressure switches to indicate the filter cartridges are plugged
- electromagnetic valve (12 pcs), safety valve (4 pc), pressure regulator (4 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included

ADDITIONAL ACCESSORIES

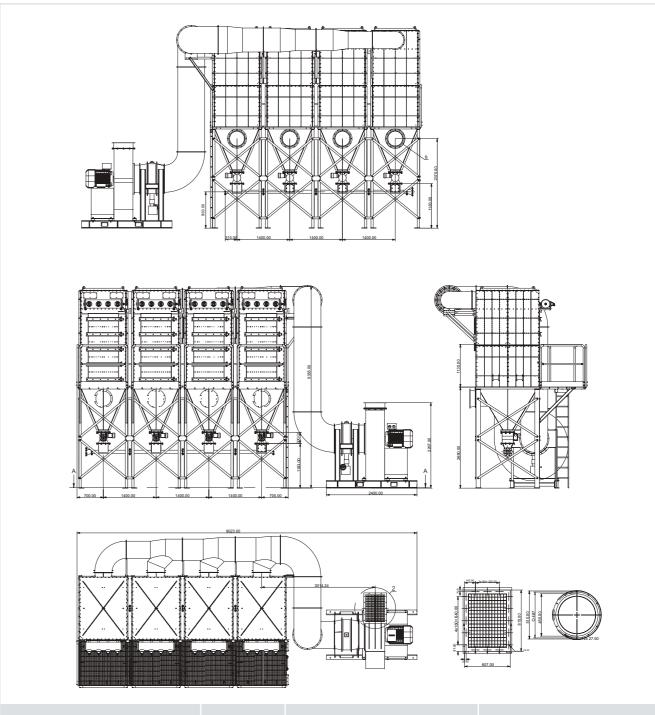
- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C



Dust collector M2000-4-72 is a four box-shaped device. It is used for central filtration in various industrial areas with non-stop operation. It is equipped with the standalone fan and dust hoppers with support construction.







Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Filter surface load (m3/m2/min)
20 000	37,0	4 500	0,71
20 000-26 000	45,0	4 500	0,91
26 000-31 500	55,0	4 600	1,10

DESCRIPTION

- four-box shaped dust collector for central filtration
- suitable for various industrial areas with nonstop operation (energy, building industry, foundries, welding, chemical and food industry etc.)

OPERATION QUALITIES

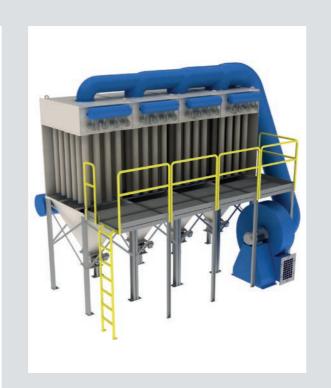
- air volume 27 000 42 000 m3/h
- filtration area 632 m2
- residual dust concentration at the output <10 mg/m3
- temperature resistance -20 °C / +80 °C
- compressed air needed 6 bar, consumption 14-16 Nm3/h
- pressure loss 1500 Pa

DESIGN

- 4 filter boxes made of carbon steel
- standalone fan with vibration joints and dampers
- filter element: 96 filter cartridges
- made of polyester in basic design
- diameter 156 mm, lenght 2000 mm
- air tank with JET-PULS filter cartridges recovery and timer
- compressed air inlet: internal thread G 1/2"
- 4 pressure switches to indicate the filter cartridges are plugged
- electromagnetic valve (16 pcs), safety valve (4 pc), pressure regulator (4 pc)
- hopper with support legs
- electric control box: 3 x 400 VAC, 50 Hz
- piping to the fan included

ADDITIONAL ACCESSORIES

- rotary valve or dust container
- ATEX version
- service platform for easy maintenance
- non-standard temperature design -40 °C / +150 °C

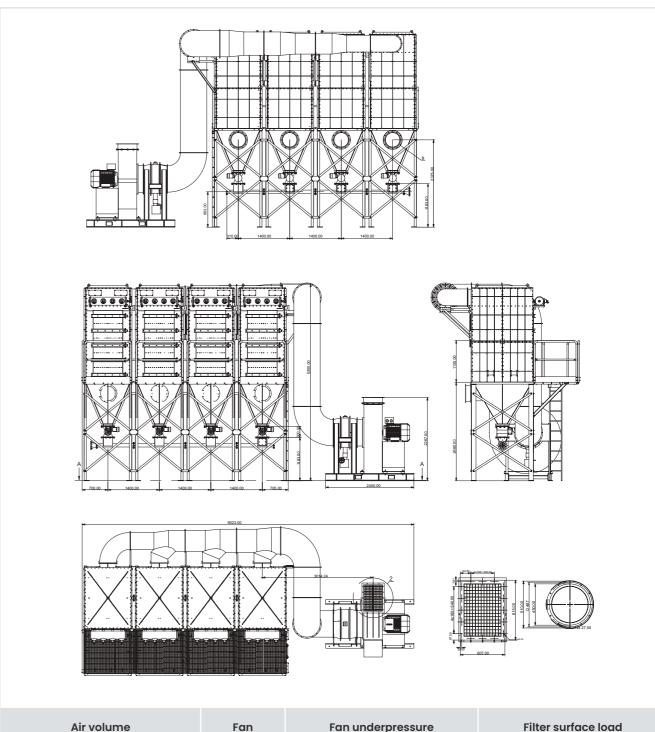


Dust collector M2000-4-96 is a four box-shaped device. It is used for central filtration in various industrial areas with non-stop operation. It is equipped with the standalone fan and dust hoppers with support construction.





office@siethomgroup.com www.siethomgroup.com



Air volume (m3/h)	Fan (kW)	Fan underpressure (Pa)	Filter surface load (m3/m2/min)
27 000	45,0	4 200	0,70
27 000-34 000	55,0	3 600	0,90
34 000-42 000	75,0	3 600	1,10



SIETHOM TECHNISCHES BÜRO GMBH

Aumühlstraße 45 Poschacherstraße 35

4050 Traun 4020 Linz AUSTRIA AUSTRIA

Tel.: +43 (0)7229 69079 Tel.: +43 (0)732 650128 Fax: +43 (0)7229 69067 Fax: +43 (0)732 650128-99